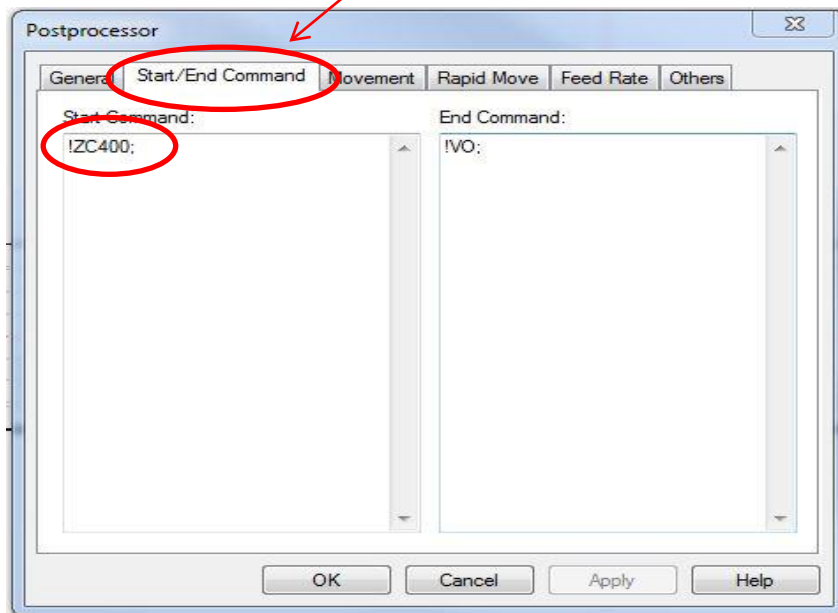
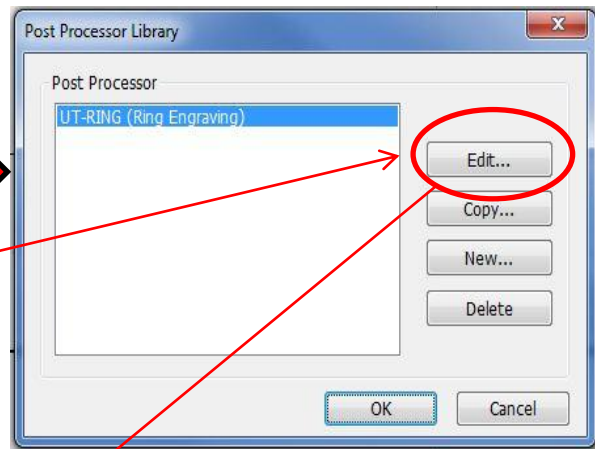


## Optional Z- Clearance Settings :

1) To open the Post Processor Library option, press simultaneously, "Ctrl + Shift + P "

2) Click "Edit" to open settings menu



3) Select " Start/End Command" to enter the value.

type `!ZC###;` ex: `!ZC200` = 1 mm in height (default)

To change the height to 2 mm = type `!ZC400`

1 mm= 200 , 1.5mm = 300, 2 mm = 400, etc...

4) Click "OK" to change the value.